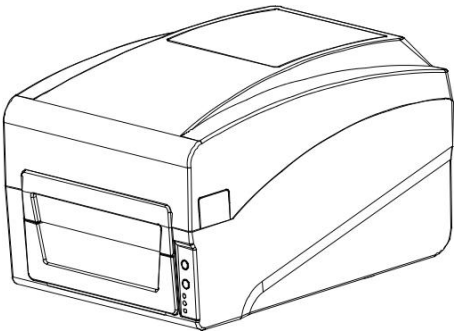
# Printex
# User's Manual

## Printex TT2000/ Printex TT2300

Thermal Transfer Barcode Printer



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## 1.The printer

### 1.1 Introduction

Thanks for choosing Printex TT200/ Printex TT2300 series direct thermal and thermal transfer label printer.

This series printer is built with 2 sets of gear to drive motor, with capability of handling 300 meters long ribbon and large label roll. Printer inner volume is fit for 5" OD (Outer Diameter) paper roll, if using external paper holder, you can install 8.4"OD industrial grade label roll.

This printer is designed for real-time and batch label printing, with standard serial, parallel, USB and Ethernet connection port. Direct thermal printing and thermal transfer printing modes are all in one printer body, so you can choose various kinds of printing materials, for example: thermal paper, plain paper, coated paper, silver paper, plastic paper etc.

Common 1D barcode and 2D barcode fonts are built inside printer, also it support 4 direction printing, characters can be enlarged from 1 to 10 times. Besides, it supports 5 different size bitmap fonts, OCR-A and OCR-B fonts, together with 203dpi/300dpi higher print resolution, this series printer are your best choice among the same class.

Declaration: This is a class A product, fit for Non Tropic regions installation. This product may cause radio interference in life environment, users may need to take adequate preven -tive measures.

- **Application Field**
- Manufacturing & Warehousing logistic industry
  - Product labeling and marking
  - Warehouse management label
  - Category marking label
  - Operation instruction marking label
  - Distributing instruction marking label
- Healthcare
  - Patients marking
  - Medicine marking
  - Specimen marking
- Parcel Post
  - Mailing label
- Office & Studio
- Retail
  - Price Label marking
  - Product item marking
  - Jewelry product marking

## 1.2 Product features

### 1.2.1 Standard equipment

| Product standard | 203DPI/300DPI |
|---|---|
| Ribbon printing | ○ |
| Thermal printing | ○ |
| ABS plastic housing | ○ |
| Gap sensor | ○ |
| Ribbon sensor | ○ |
| The print head open sensor | ○ |
| USB 2.0(full speed) Communication interface | ○ |
| 2 MB SDRAM Memory | ○ |
| 2 MB FLASH Memory | ○ |
| The paper key and LED indicating lamp | ○ |
| Built in 8 dot matrix font English number | ○ |
| The character and the bar code can be printed in four directions of rotation (0,90,180,270) degree. | ○ |
| Built in simplified Chinese, traditional and Korean font for programming. | ○ |
| Can print text, bar code, pictures<br>Support bar code: 1D Barcode<br>Code 39<br>Code 93, ITF,<br>EAN 128,<br>Code 128 subsets A,B,C,<br>Codabar,<br>EAN-8,EAN-13,<br>UPC-A,UPC-E,<br>EAN and UPC 2(5) digits add-on,MSI,MSIC,<br>PLESSEY,CPOST,<br>ITF 14,EAN 14<br>Support bar code: 2D Barcode<br>QR code<br>Support picture format: BMP,<br>PCX | ○ |

### 1.2.2 Optional accessories

External support optional Printex TT2000 / Printex TT2300 standard.

## 1.3 Specifications

| Models | Printex TT2000 | Printex TT2300 |
|---|---|---|
| Printer size | 210(W) X 175(H) X 278(D) mm | |
| Printer weight | 2.09KG | |
| Power Supply | The built-in voltage automatic switching power supply<br>Input: AC 100-240V<br>Output: DC 24V 2A | |
| Support picture format | Work environment :5~45℃ (41~104℉), 25~85% Dampness<br>Storage environment:-10~50℃ (-10~140℉), 10~90% Dampness | |

## 1. 4 Print specifications

| Models | Printex TT2000 | Printex TT2300 |
|---|---|---|
| The print head | 203dots/inch(8dots/mm) | 300dots/inch(12dots/mm) |
| Print mode | Thermal Transfer / Direct thermal | |
| Dot size(the size) (width X length) | 0.125x0.125mm (1mm = 8dots) | 0.083X0.083mm (1mm = 12dots) |
| Print speed (inches per second) | 2~6 inch/s | 1~5 inch/s |
| Maximum print width | 108mm(4.25") | |
| Maximum print length | 2286 mm(90") | |
| Pulse excitation | $1X10^5$ pulses | |
| Heat sensitive piece (wear) | 50km | |

## 1.5 Ribbon specifications

| | |
|---|---|
| Ribbon diameter | Max.67 mm |
| The ribbon length | 300 m |
| The ribbon axis size | 1 inch (25.4 mm) |
| The ribbon width | Max.110mm |
| | Min. 30 mm |
| Ribbon winding form | The outer coil type |

## 1. 6 The paper size

| Models | Printex TT2000 | Printex TT2300 |
|---|---|---|
| The maximum capacity of internal paper roll diameter | 127 mm(5")OD | |
| Paper type | Continuous paper, gap of paper, paper folding, punched paper | |
| The paper winding form | Print out of plane roll / print surface involute | |
| The width of the paper (tag + bottom paper) | Max.120mm (4.72") | |
| | Min. 20 mm(0.78") | |
| The thickness of the paper (tag + bottom paper) | Max. 0.254 mm(10 mil) | |
| | Min. 0.06 mm(2.36 mil) | |
| Roll axis size | 25.4 mm~38 mm(1"~1.5") | |
| Label length | 10~2286mm(0.39"~90") | |
| | Note: If you use the tag length less than 25.4mm (1 "), recommend the use of a perforated line in the gap on the label paper so the tear. | |
| The paper height gap spacing | Min.2 mm(0.09") | |

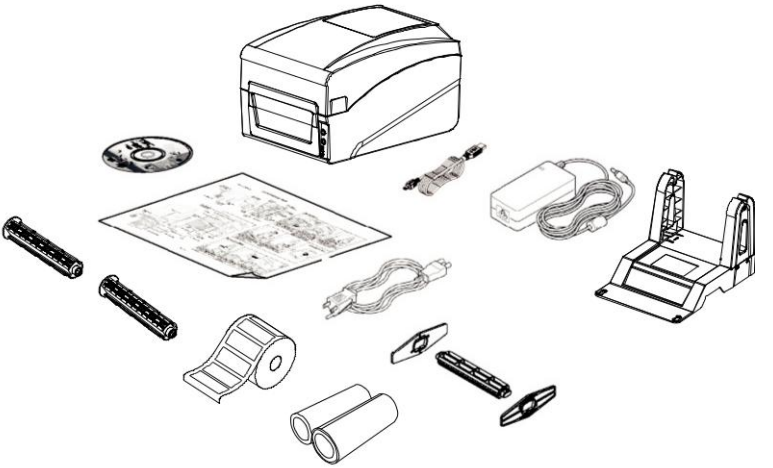
## 2.Product introduction

### 2.1 Open and check

This series printer is with special package to prevent damage in transportation. If there is any unexpected damage occurred, please put in clean and stable surface and carefully open the package to check, inform local distributor with damage details, and keep packing mate -rials well in case you need to mail the printer.

Packing list:

- One Label printer
- CD ( Driver, Nice label software, User Manual )
- Power Adapter
- Power Cord
- USB cable ( Parallel cable, serial cable optional)
- Ribbon roller & Ribbon
- Label roller & Label paper
- External paper holder (Standard for Printex TT2000, Printex TT2300)



<Picture 1>

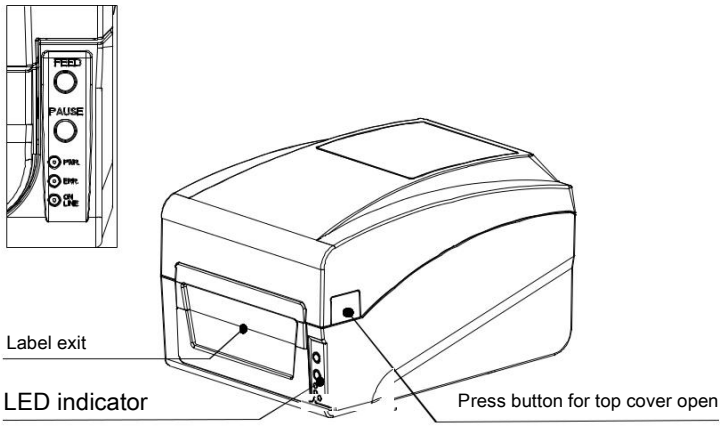
Please pack equipment and materials needed for safekeeping printer for subsequent handling; if the above items, any lost or missing, please Customer Service Department of your purchase contact.

## 2.2 Printer components

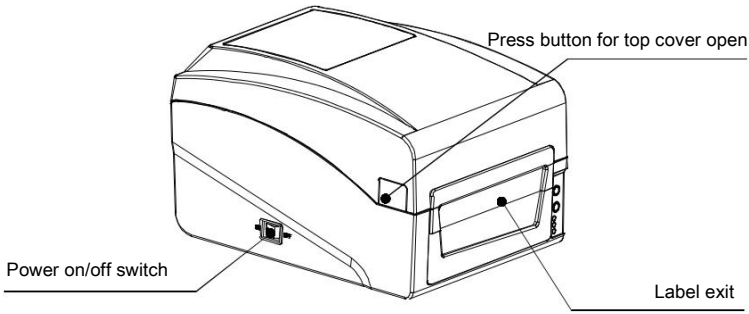
### 2. 2. 1 **Appearance**

LED lights indicate:

★ ON LINE electric lamp ★ ERROR error lamp ★ RIBBON ribbon status light

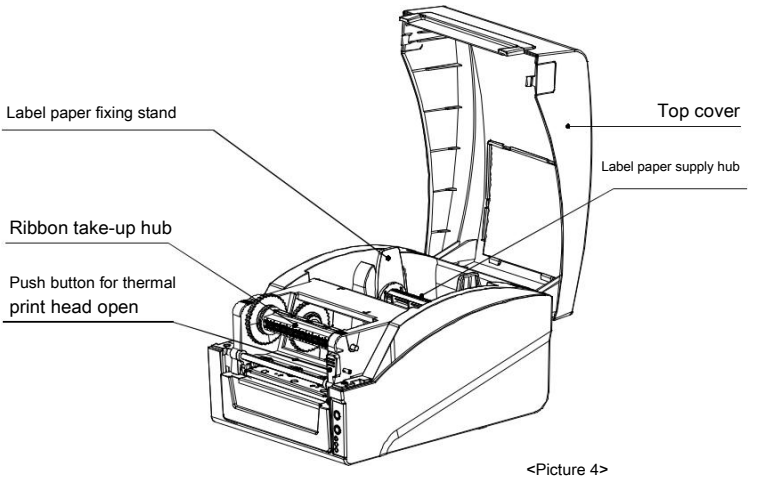



<Picture 2>



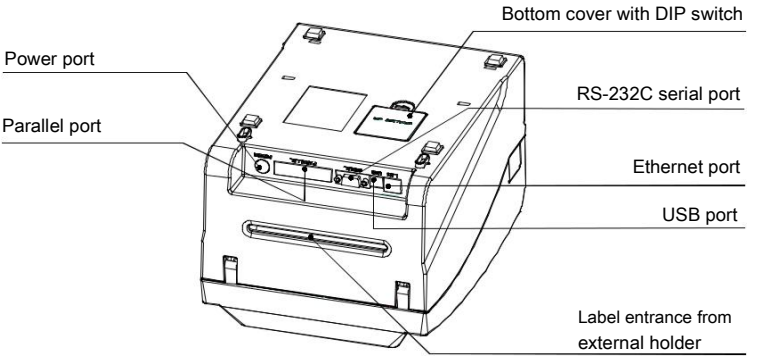

<Picture 3>

### 2.2.2 Internal




<Picture 4>

### 2.2.3 The bottom

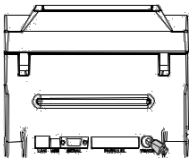



<Picture 5>

Note: Picture showing printer port is for Printex TT2000/ Printex TT2300.

## 3.Installation

### 3.1 Install the printer



<Picture 6>

2. Make sure printer power is turned off, please do not plug the power cable when the printer power is turned on.
3. Connect serial or USB or Parallel or Ethernet cable to printer and PC.
4. Connect power plug to power supply socket.

**Be careful:**

※ Please turn off the power switch the printer in the power socket, power line is inserted into the printer.

※ Transmission interface in the picture will vary depending on your printer purchased aircraft type, the actual transmission interface, please refer to the corresponding product specifications

### 3.2 Ribbon installation

(Pic 1)

1. Press two press buttons on left and right side to open printer top cover.

2. Put empty paper tube into ribbon take-up hub if you buy new ribbon which one side is no contact with paper tube. After that, install ribbon take-up hub left side and right side onto printer.

Remark: Factory standard ribbon two sides already fixed well on paper tube. Go ahead to step 3 instead of step 2.

(Pic 2)

(Pic 4)

(Pic 5)

3. Press the Push button to open print head.

4. Insert black ribbon supply hub into new ribbon, then install ribbon and supply hub from left to right side.

5. If insert factory supplied new ribbon, please refer to step 2: install ribbon and ribbon take-up hub.

If you buy and use new ribbon, firstly you roll up the ribbon onto the empty paper tube.

After that please adjust the big blue wheel according to the direction of arrows to assure the ribbon touch the take-up hub flatly and smoothly without wrinkle.

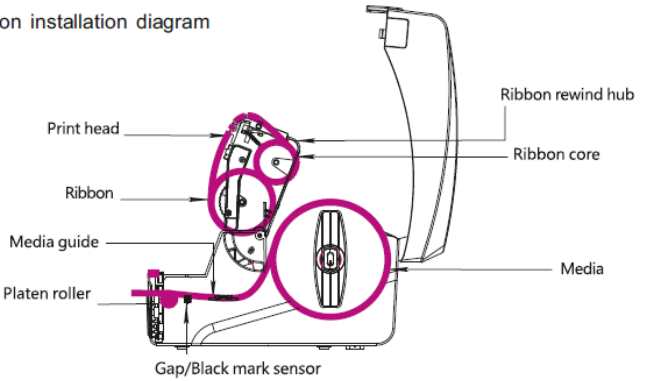
(Pic 6)

(Pic 7)

(Pic 8)

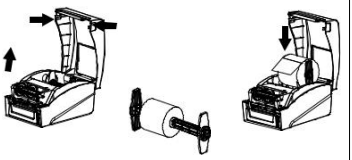
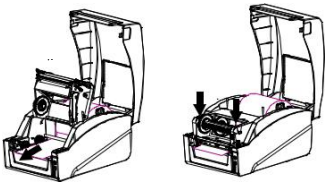
6. Close print head by pressing two arrows locations, confirm the two sides of print head are closed correctly to ensure you get printing in good quality

● Ribbon installation diagram

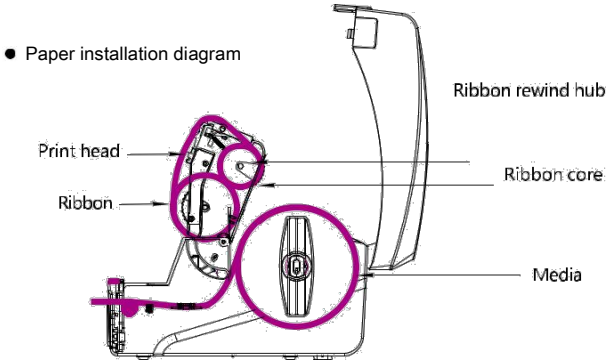



<Picture 7>

## 3.3 Installation of paper

| | |
|---|---|
|  | 1. Press two press buttons on left and right side to open printer top cover.<br>2. Insert media roll spindle into media roll,<br>3. Place the media roll onto printer, adjust the position of medial roll to make it in the center of media roll spindle. |
|  | 4. Press the Push button to open print head.<br>5. Install label same as picture showing.<br>6. Close the print head by pressing two arrow locations. Confirm print head two sides are closed correctly to ensure you get printing in good quality.<br>7. Close printer top cover. |

● Paper installation diagram




## 4. LED Indicator and Function

There're two buttons and three LED indicators, many functions can be realized through using different button, indicator and power on/off switch.

### 4. 1 LED indicator

4. 1.1 Direct thermal printing method

| LED Indicator status | Descriptions |
|---|---|
| Power indicator is on , Error indicator is off | Printer is powered on and in normal printing status |
| Power indicator flashes every 640ms, Error indicator is off | Printer is paused |
| Power indicator is off, Error indicator goes on for 80ms, then goes off for 160ms, printer start beeping.※ | Printer cover is opened |
| Power indicator is off, Error indicator goes on for 500ms, then goes off for 6s | Label gap detection error |
| Power indicator is off, Error indicator flashes every 160ms, after two times flashing, Error indicator goes off for 320ms, printer start beeping. ※ | Paper out |
| Power indicator is off, Error indicator flashes every 160ms,after three times flashing,Error indicator goes off for 320ms, printer start beeping. ※ | Black mark detection error |
| Error indicator flashes every160ms. | Printer overheated protection mode is activated. After 1 minute, the printer CPU will check print head temperature again. When temperature return normal, printer will work normally. |

※ Beeper function can be enabled through setting DIP switch.

4.1.2 **Thermal transfer printing**

| LED Indicator status | Description |
|---|---|
| Ribbon indicator is on | Ribbon is installed successfully |
| Ribbon indicator flashes every 300ms, beeper sounds every 2.4s ※ | Ribbon improperly installed: no ribbon, or ribbon end, or ribbon broken |

※ Beeper function can be enabled through setting DIP switch.

## 4. 2 Button Function

1. Feed

When the printer is ready (LED blue fixed), click the button, label paper into the front end of a paper label.

2. Print job timeout

The printer in the print, click the PAUSE button to print suspended. At this time power indicator is blue flashing. Just click the button, the print job resume normal.

## 4. 3 Start function

The printer has six kinds of power function can be used to set or test the printer hardware. In the boot and press the button with lamp signal release key can start these functions.

Six Power-up Functions:

| Function | Descriptions |
|---|---|
| Self-test page | A.Turn off the printer.<br>B.Make sure the paper roll is installed correctly and the printer top cover is closed.<br>C.Press and hold FEED button and turn on the printer. Self-test page will be printed, then release FEED button.<br>You can use this function to check if printing function is normal or not. |
| Print DIP Switch page | A.Turn off the printer.<br>B.Make sure the paper roll is installed correctly and the printer top cover is closed.<br>C.Press and hold PAUSE button and turn on the printer. When paper feed and then release PAUSE button, DIP switch page will be printed out. |
| Debugging Mode | A.Turn off the printer.<br>B.Make sure the paper roll is installed correctly and printer top cover is closed.<br>C.Press and hold PAUSE and FEED button, and turn on the printer. When Power indicator(blue) and Error indicator (red) are on at the same time, release PAUSE and FEED button, printer goes to Debugging Mode, and you will find below page printed out:<br>**********<br>* NOW IN DUMP MODE *<br>**********<br>All label data received in this mode will be printed by machine code. Right side is ASCII character strings, left side are hexadecimal value of ASCII character strings. This function is for user or engineer to debug the program. If you turn off printer and then turn on, printer will go back to normal printing mode. |

| | |
|---|---|
| Skip AUTO.BAS program | User can use TSPL2 command to save a code auto-runn -ing file (AUTO.BAS) into flash. When turn on printer, prin -ter will run the program automatically.<br>If you want to skip AUO.BAS program on power-up, then follow below steps:<br>Press and hold PAUSE and FEED button, then turn on the printer. When Power indicator (blue) is off and Error indi -cator(red)is on, release PAUSE and FEED button, printer will skip running AUTO.BAS program, and then Power indicator will be on. |
| Printer Initialization | A.Turn off the printer.<br>B.Press and hold PAUSE and FEED button, then turn on the printer. When Power indicator(blue)is on and Error indi -cator (red) is off, release PAUSE and FEED button, all data in printer DRAM will be cleared and printer setting will be restored to factory default setting. Then power indicator will be on and printer goes to ready status.<br>* Factory default settings do not include ribbon setting. |
| Ribbon Detection | When printer power turn on, or it is in thermal transfer printing mode, printer will automatically detect ribbon status, to check if ribbon installed, or ribbon end, or work normally. After ribbon detecting, printer will be set to thermal transfer printing mode or direct thermal printing mode. If no ribbon,system will go to direct thermal printing mode and close ribbon rolling motor function. |

The printer configuration after the initialization will revert to the default values are as follows:

| Parameter | Default setting |
|---|---|
| Speed | 4inch/sec (101.6mm/sec), 203dpi/300dpi |
| Density | 10 |
| Gap | 0mm |
| Direction | Printing content are placed on page from top to bottom |
| Reference | Top left corner from printing direction |
| SHIFT | 0 |
| OFFSET | 0 |
| SET TEAR | ON |
| SET HEAD(Cover open detect) | ON |
| Set PRINTKEY | OFF |
| SET REPRINT | OFF |
| SET KEY1(FEED) | ON |
| SET KEY2(PAUSE) | ON |
| CLEAR RAM | CLEAR |
| CLEAR FLASH | NOT CLEAR |

## 5.Troubleshooting

### 5.1 Common problem

Below the table of contents is generally the common problems and solutions; if you have been in our proposed methods of eliminating the fault, and the printer is not normal operation, so check with your purchase customer service department, so as to get more help.

| Problems | Possible Reasons | Solution and Suggestion |
|---|---|---|
| Power indicator not "ON" | Plug to AC outlet and plug to printer not well connected | Check power connector and AC outlset if plugs are correctly connected |
| | Printer power not turned on | Turn on power switch |
| | Print head not well closed | Close print head by pressing whole print head mechanism (or 2 arrow locations) |
| | Label paper jamed inside printer<br>Ribbon end | Change new ribbon |
| | Ribbon improperly installed | Refer to Ribbon Installation steps in User Manual to re-install ribbon |
| | Label paper end | Change new label paper |
| | Label paper improperly installed | Refer to Paper Installation steps in User Manual to re-install paper |
| | Gap sensor detection error | Adjust paper specification and print again |
| | | Clear jamed paper |
| Not printing | Serial cable improperly connected | 1. Check if Pin configuration in cable two sides are matching each other;<br>2. Check if baud rate setting on PC and printer are the same, If in TPSL comma -nd mode, We suggest 9600, n, 8, 1 to ensure higher reliability.<br>3. Change a new cable. |
| | Ethernet cable improperly connected | 1.Check if RJ-45 green/orange LED indicator is on. When printer receive and process printing data, LED will be orange color;<br>2.Check if printer IP is assigned in DHCP mode.<br>3.Check if fixed IP address is correctly set in printer property. Wait for some minutes to make sure printer is connect -ed server and printing a selftest page to confirm printer IP address.<br>4.Change a new ethernet cable. |
| | USB cable improperly connected | Check if USB cable connected well or change a new cable |
| | Ribbon non standard | Check if ribbon model and specification |

| | | |
|---|---|---|
| Not printing | Ribbon printing side wrong installed | Check and re-install ribbon to make sure printing side touch label paper |
| | Print head not clean | Clean print head and print again |
| | Print density setting wrong | Suggest density set to be 7 |
| | Print head cable not well connected | Re-connect print head cable |
| | Step Motor cable not well connected | Re-connect step motor cable |
| | Command setting wrong | Check if there is PRINT command at the end of printing file; or if there is CRLF command at the end of every line. |
| Not good printing quality | Ribbon and label improperly installed | Re-install ribbon and/or label |
| | Too much dust or adhesive on print head | Clean print head and print again |
| | Print head damaged | Take selftest page to check if printing are completely to confirm if necessary to change new print head |
| Data miss printing in one or two sides | Label paper size wrong setting | Check if label size set correctly and same as your label paper |
| Ribbon wrinkle | Print head unbalanced stress; ribbon & label improperly installed; Label feeding not smoothly | Reset the label print density and adjust paper width fixing stand to fit your label paper size. |
| Printing not stable | Printer in HEX Dump mode or RS-232 setting wrong | Restart your printer and leave Dump Mode or reset RS-232 PARAMETER |

## 6.Maintenance

### 6. 1.Printer Cleaning

To ensure the printing quality, please proceed this maintenance section to keep your printer in good conditions and extend its life as well.

Please use one of following material to clean the printer.

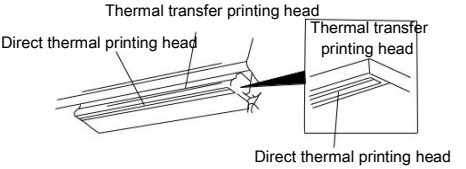
★ Cotton swab

★ Lint-free cloth

★ Vacuum / Blower brush

★ 100% ethanol

2.The cleaning process is described as following：

<table>
<tr><th>Parts to be cleaned</th><th>Step</th><th>Recommend cleaning frequency</th></tr>
<tr><td rowspan="2">Print head</td><td>1.Turn off the printer.<br>2.Allow the print head to cool for at least one minute.<br>3.Use a cotton swap and 100% ethanol to clean the print head surface.</td><td>When change new label paper</td></tr>
<tr><td colspan="2"> 
</td></tr>
<tr><td>Rubber roller</td><td>1.Turn off the printer.<br>2.Rotate the platen roller and use a cotton swap to clean with 100% ethanol.</td><td>When Change new label paper</td></tr>
<tr><td>Paper tear bar</td><td>Use a cotton swap and 100% ethanol to clean.</td><td>When necessary.</td></tr>
<tr><td>Sensor</td><td>Use air brush or vacuum to clean dust of sensor.</td><td>Monthly.</td></tr>
<tr><td>Inner side of printer</td><td>Use air brush or vacuum to clean the dust.</td><td>When necessary.</td></tr>
</table>

Note：

※ Always turn off the printer power before cleaning the printer.

※ Do not touch print head by figure.

※ Please use 100% ethanol, Do not use medical alcohol to aviod damage to print head.